Introduction to the NATO Codification System

ABSTRACT

During the IQIS 2010 symposium, the NATO Codification System (NCS) reported on initiatives to introduce ISO 8000 to improve the levels of data received in support of NATO Codification and ISO 22745 to reduce the manual handling errors and processing time when creating a Total Item Record for the NCS.

With the tools now in place within several NATO Codification Bureaus to deliver in accordance with these ISO Standards only one barrier remains, the gap between the Ontology Defence Supply Chains use for the in service support of equipment and the Ontology the commercial supply community bases their control of design, build and sales of equipment.

This presentation will focus on the efforts to bridge that gap using a Master Data Ontology Management system with the NCS working in close partnership with several large OEMs who's prime business is delivering for Defense.

BIOGRAPHY

Ian Smith Chairman NCS Transformation Steering Group

Mr Smith is the project manager for the Source Supplied Codification work and newly appointed Chairman of the NCS Transformation Steering Group. Ian has been a key participant in the project to implement the ISO Standards both in the UK and across the wider AC 135 community.



DE&S JSC SCM SCPol United Kingdom National Codification Bureau



The DNA of Modern Logistics - NATO Codification

Source Supplied Codification Project

Phase 1 - Proof of concept - 1995 - 2005

Phase 2 - Testing the principle - 2005 - 2007

Phase 3 - testing the IT - 2007 - 2010

Phase 4 - Testing the eOTD - 2011 -





Landauer's principle (1961)

In English

If the information is complete it should be easy to identify an item from that information.

If information is incomplete, the difference between the level of information existing and the actual item it describes, proportionately reduces the probability of identifying the item which reduces the value of having that information.....

......and that can lead to all sorts of problems!!!!!!!!







The measuring stick

Type 1: All the mandatory eliments of the Federal Item Identification Guide for the item in question have been met. The item is considered to be FULLY DESCRIBED.

Type 4: At least ONE of the mandatory eliments of the Federal Item Identification Guide for the item in question have not been completed. The item is considered to be **PARTIALLY DESCRIBED**.

Type 2: NO mandatory or optional eliments of the Federal Item Identification Guide for the item in question have been answered. Only the manufacturers part number exists. The item has **NO technical description**.





Traditional Versus Supplier Sourced Codification

The first SSC III task was sent to one of our contractors with a special instruction to complete the task in accordance with ISO 8000 Pt 110 and use ISO 22745 transactions for the 30 item task.

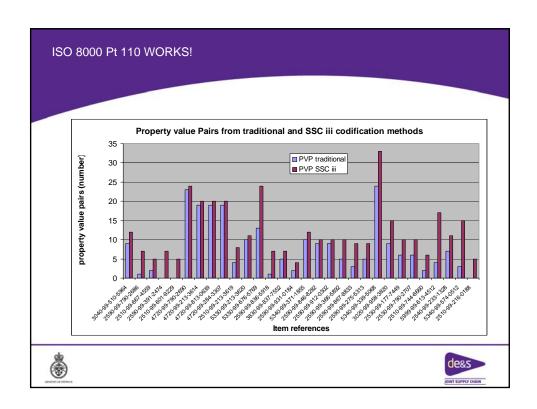
The contractor missed the special instruction, which normally we would have been really unhappy with!

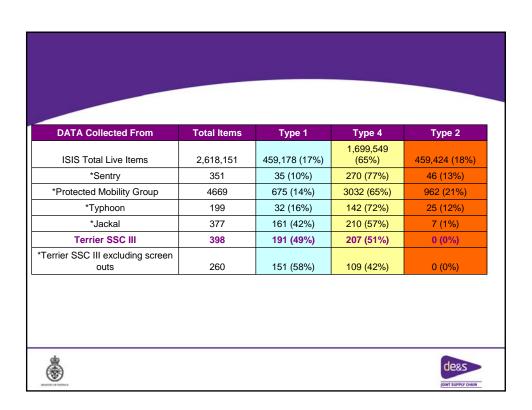
Every cloud has a silver lining though and this let us put together some comparison stats: The traditional codification was achieved using the technical drawing which was only provided to allow item naming for the 22745 task.

	Type 1	Type 4	Type 2	Avg PVP
Traditional Codification	0	27	3	8
Supplier Sourced Codification	20	10	0	12









SSC IV Tasks and Requirements

Everything we do with the SSC project re-affirms that ISO 8000 Pt 110 adds tremendous value to the codification process!

Standard statement for inclusion as both an NCB Contract Clause and Codification Requirement statement in any standards which have NATO Codification as part of their delivery.

Supply of Source Data in support of NATO Codification

The contractor, sub-contractor or supplier shall supply identification and characteristic data in accordance with ISO 8000-110:2009 on any of the selected items covered in this contract.

Following a codification request, the Home NCB shall present a list of the required properties in accordance with the US Federal Item identification Guides.

The ISO 8000 Pt 110 process DOES NOT require any IT capability, it can be carried out as a paper exercise if online services are not present.





The latest evidence in support of ISO 8000 Pt 110

Existing NSN 1 - Type 4

AGAV – sonar 2054 inboard replacement

CXCY – LM146c/TWS4H4347 Ethernet Shipboard Cable

ISO 8000 NSN 1 - Type 1

AGAV – sonar 2054 inboard replacement

CXCY - LM146c/TWS4H4347

Ethernet Shipboard Cable

Conductor Quantity - 8

Conductor Form – AY

Material - 990019001

Cross Sectional Shape Style - 6

Connector ID - JTRJ456F-16NXLSB

Connector Manufacturer - 0BW78

Overall Length - Varying





The latest evidence in support of ISO 8000 Pt 110

ISO 8000 NSN 2 - Type 1

AGAV - sonar 2054 inboard

replacement

Existing NSN 2 - Type 4

AGAV – sonar 2054 inboard

replacement

CXCY - LM146c/TWS4H4351

Cable Shipboard Ethernet

CXCY – LM146c/TWS4H4347 Ethernet Shipboard Cable

Conductor Quantity - 8

Conductor Form – AY

Material - 990019001

Cross Sectional Shape Style - 6

Connector ID - JTRJ456F-16NXLSB

Connector Manufacturer - U7739

Overall length - varying

Features - Double Sheathed.





The latest evidence in support of ISO 8000 Pt 110

The Cables

Both NSNs upgraded from Type 4 partially described to Type 1 Fully Described

100% success

NSN 1 increased from 2 Property value pairs to 9 property Value Pairs

NSN 2 Increased from 2 Property Value Pairs to 10 Property Value pairs

350% improvement

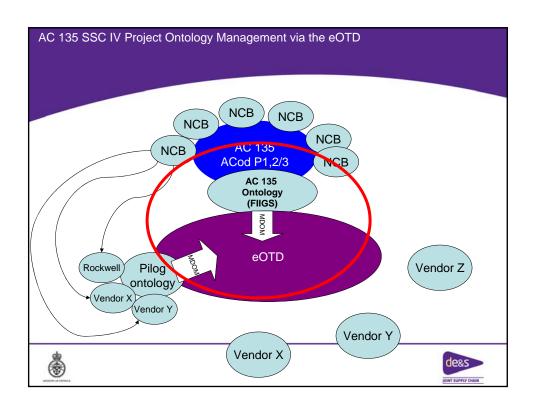
The data quality

These NSN were created as separate NSNs because the part numbers are different but no reason for the difference was know by the UK MoD and therefore the in service users of the kit.

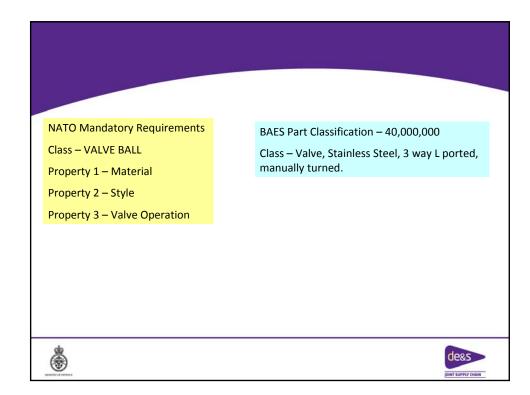
The extra property value pair on NSN 2 shows the same fit form and function, but with increased operating tolerance.

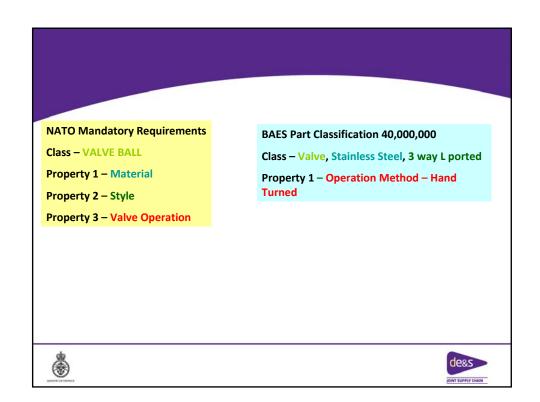












NATO Mandatory Requirements

Class – VALVE BALL

ISO 22745 OTD 0161-1#01-089708#1

Property 1 – Material

ISO 22745 OTD 0161-1#01-056789#1

Property 2 – Style

ISO 22745 OTD 0161-1#01-542315#1

Property 3 – Valve Operation

ISO 22745 OTD 0161-1#1543256#1

BAES Part Classification - 40,000,000

Class - Valve

ISO 22745 OTD 0161-1#01-248615#1

Property 1 - Material Value 1 Stainless Steel

ISO 22745 OTD 0161-1#01-056789#1

Value - ISO 22745 OTD 0161-1#01-021587#1

Property 2 - Configuration Value 2 - 3 way L ported

ISO 22745 OTD 0161-1#01-254780#1

Value - ISO 22745 OTD 0161-1#154278#1

Property 3 – Operation Method – Value 3 – Hand Turned

ISO 22745 OTD 0161-1#245780#1

Value - ISO 22745 OTD 0161-1#012475#1



NATO NATIONAL STOCK NUMBER - 991234567 BAES Part Classification - 40,000,000

Class – VALVE BALL

ISO 22745 OTD 0161-1#01-089708#1

Property 1 – Material Value 1 Stainless Steel

ISO 22745 OTD 0161-1#01-056789#1

Value - ISO 22745 OTD 0161-1#01-021587#1

Property 2 – Style Value 2 – 3 way L ported

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Value - ISO 22745 OTD 0161-1#154278#1

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Property 1 - Material Value 1 Stainless Steel

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Property 2 – Configuration Value 2 - 3 way L ported

ISO 22745 OTD 0161-1#01-254780#1

Value - ISO 22745 OTD 0161-1#154278#1

Property 3 – Valve Operation Value 3 - Manual Property 3 – Operation Method – Value 3 – Hand Turned

ISO 22745 OTD 0161-1#245780#1

Value - ISO 22745 OTD 0161-1#012475#1

NATO NSN - 991234567





